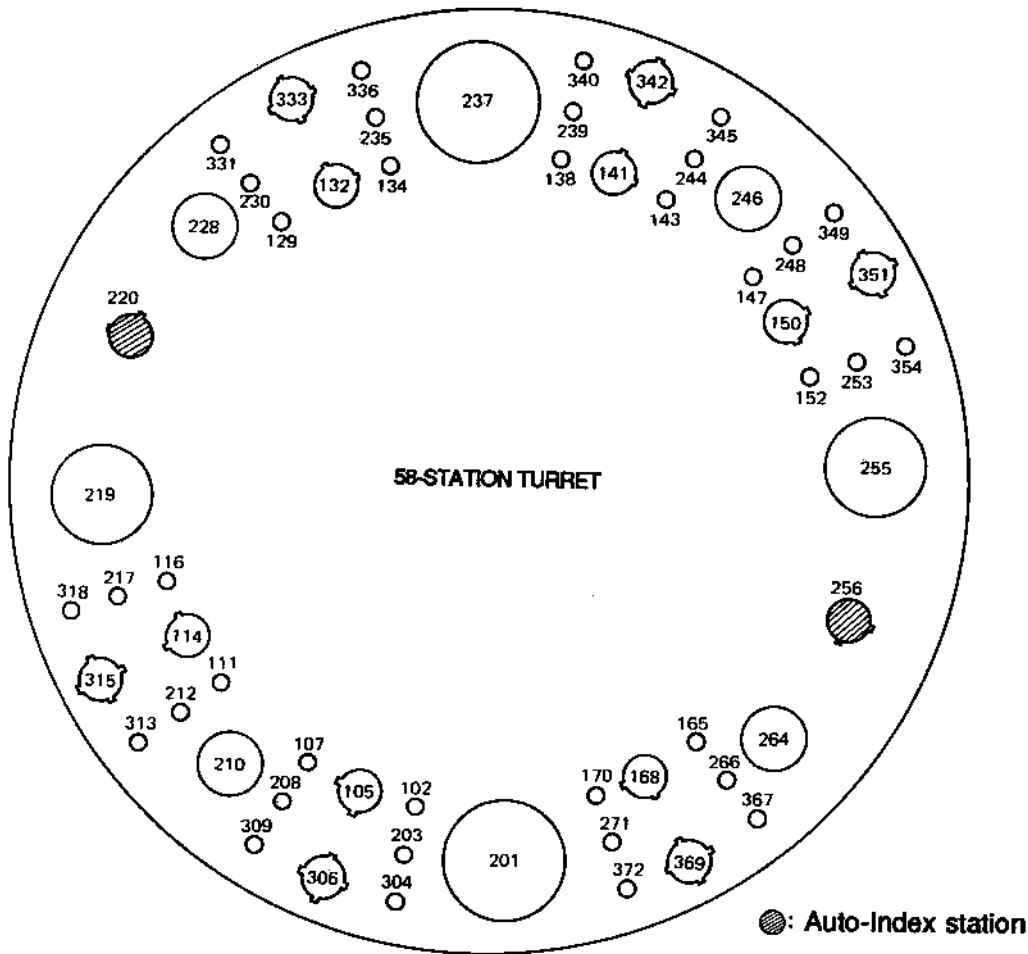


# STATION ARRANGEMENT

## 58-STATION TURRET (for 30 series)



<u>Tool Type</u>	<u>Nominal Tool Size</u>	<u>Standard Punch Size</u>	<u>Number of Stations*</u>
A	1/2"	1.6 – 12.7 mm dia. (0.063" – 0.5" dia.)	36 (12)
B	1-1/4"	12.8 – 31.7 mm dia. (0.501" – 1.25" dia.)	14 (14)
C	2"	31.8 – 50.8 mm dia. (1.251" – 2" dia.)	4 (4)
D	3-1/2"	50.9 – 88.9 mm dia. (2.001" – 3.5" dia.)	2 (2)
E	4-1/2"	89.0 – 114.3 mm dia. (3.501" – 4.5" dia.)	2 (2)

\* The numerals in parentheses indicate the number of stations which can accept shaped tools.